

Date: Tuesday, 22/04/2008 3:23:39 PM
 User: Linda Lacelle

Process Sheet

Customer	: CC-DAR01 Dart Aerospace Ltd.		Drawing Name	: D412-702-043A	
Job Number	: 38736		Part Number	: D412702043A	
Estimate Number	: 10804		Drawing Number	: R08-029	
P.O. Number	:		Project Number	:	
This Issue	22/04/2008	S.O. No. :	Drawing Revision	:	
Prsh Rev.	: NC		Material	:	
First Issue	/: /	Type : SMALL /MED FAB	Due Date	29/04/2008	Qty: 1 Um: Each
Previous Run	: 00015				
Written By	:				
Checked & Approved By	:				
Comment	:				

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	D412702043A	5-Man Fwd Facing Shoulder Harness, 3 poi Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s) 5-Man Fwd Facing Shoulder Harness, 3 poi Original B34212 @ CHG001
2.0	QC5	INSPECT WORK TO CURRENT STEP <i>0804-220</i>
3.0	PACKAGING 1	PACKAGING RESOURCE #1 Comment: PACKAGING RESOURCE #1 <i>2</i> New paper work and labels are required <i>W/ New batch # 2</i> and pick the following to update per ECN1150 to bring up to CHG001
4.0	DSI9408013	5-MAN HOOK & LOOP STRIP KIT Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s) 5-MAN HOOK & LOOP STRIP KIT <i>B38767</i> <i>Rev 04/23</i>
5.0	QC4	INSPECT 100% KITS FOR COMPLETENESS Comment: INSPECT 100% KITS FOR COMPLETENESS <i>C 08/09/23</i>
6.0	PACKAGING 1	PACKAGING RESOURCE #1 Comment: PACKAGING RESOURCE #1 <i>8/4/23 Sp</i> <i>Re-package per PPP: _____ Rev: B</i> <i>Location: _____</i>

Date: Tuesday, 22/04/2008 3:23:39 PM
User: Linda Lacelle

Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: D412-702-043A

Job Number: 38736

Part Number: D412702043A

Job Number:



Seq. #:	Machine Or Operation:	Description :
7.0	QC21	FINAL INSPECTION/W/O RELEASE

Comment: FINAL INSPECTION/W/O RELEASE



08/05/01 ff

Job Completion



W 08/05/01

SHIP DEPT. 3

Dart Aerospace Ltd.

Process Sheet

36

Customer : CU-DAR001 Dart Helicopters Services
 Job Number : 34212
 Estimate Number : 13000
 P.O. Number : N/A
 This Issue : 8/23/2007 S.O. No. : N/A
 Prsht Rev. : NC
 First Issue : 8/23/2007 Type : SMALL /MED FAB
 Previous Run : N/A
 Written By :
 Checked & Approved By : 8/23/08.23
 Comment : est rev A 08.22 new issue EC

Drawing Name : DART 5-MAN 3-POINT FWD FACING SHOULDER HARNESS KIT
 Part Number : D412702043A
 Drawing Number : IIN D412-702 REV E
 Project Number : N/A
 Drawing Revision : E
 Material : N/A
 Due Date : 9/3/2007 Qty: 2 Um: Each

REFERENCE ONLY

Additional Product

Add DS1
a408-013

pick new kit

ADR

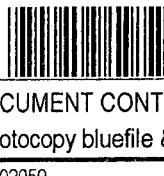
MDL D412-702 REV H
ECN 1150

Job Number:



Seq. #: Machine Or Operation: Description:

1.0 DC DOCUMENT CONTROL



RS 07.08.29

Comment: DOCUMENT CONTROL

Photocopy bluefile & type labels per PPP D412-702-043A CHG001

2.0 D412702059 GROMMET KIT



Comment: Qty.: 1.0000 Each(s)/Unit Total: 2.0000 Each(s)

GROMMET KIT

batch: B32327

3.0 D412702101A HARNESS ASSEMBLY



Comment: Qty.: 1.0000 Each(s)/Unit Total: 2.0000 Each(s)

HARNESS ASSEMBLY

batch: B34223

4.0 D412702103A HARNESS ASSEMBLY



Comment: Qty.: 1.0000 Each(s)/Unit Total: 2.0000 Each(s)

HARNESS ASSEMBLY

batch: D41224

5.0 D412702105A HARNESS ASSEMBLY



Comment: Qty.: 1.0000 Each(s)/Unit Total: 2.0000 Each(s)

HARNESS ASSEMBLY

batch: B34225

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: DART 5-MAN 3-POINT FWD FACING SHOULDER HARNESS KIT

Job Number: 34212

Part Number: D412702043A

Job Number:



Seq. #:	Machine Or Operation:	Description :
6.0	D412702107A	HARNESS ASSEMBLY
(72)	Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s) HARNESS ASSEMBLY batch: B34226	
7.0	D412702109A	HARNESS ASSEMBLY
(72)	Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s) HARNESS ASSEMBLY batch: B34227	
8.0	D35421	BRACKET
(72)	Comment: Qty.: 2.0000 Each(s)/Unit Total : 4.0000 Each(s) BRACKET batch: B32606	
9.0	D35711	GUIDE
(72)	Comment: Qty.: 3.0000 Each(s)/Unit Total : 6.0000 Each(s) GUIDE batch: B31868	23/8
10.0	D35713	GUIDE
(72)	Comment: Qty.: 2.0000 Each(s)/Unit Total : 4.0000 Each(s) GUIDE batch: B31869	
11.0	D3578041	DOUBLER
(72)	Comment: Qty.: 6.0000 Each(s)/Unit Total : 12.0000 Each(s) DOUBLER batch: B32831	
12.0	D3610041	BRACKET
(72)	Comment: Qty.: 2.0000 Each(s)/Unit Total : 4.0000 Each(s) BRACKET batch: B32832	107/9/6

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

**Drawing Name: DART 5-MAN 3-POINT FWD FACING SHOULDER HARNESS
KIT**

Job Number: 34212

Part Number: D412702043A

Job Number:



Seq. #:	Machine Or Operation:	Description :
13.0	D36181	CAP
		
		
		Comment: Qty.: 2.0000 Each(s)/Unit Total : 4.0000 Each(s)
	CAP	
	batch: B32426	<i>LC</i>
14.0	AN410A	Bolt
		
		
		Comment: Qty.: 4.0000 Each(s)/Unit Total : 8.0000 Each(s)
	Bolt	
	batch: M103962	<i>LC</i>
15.0	AN444A	Bolt
		
		
		Comment: Qty.: 2.0000 Each(s)/Unit Total : 4.0000 Each(s)
	bolt	
	batch: M104806	<i>LC</i>
16.0	MS24693S274	Screw
		
		
		Comment: Qty.: 2.0000 Each(s)/Unit Total : 4.0000 Each(s)
	Screw	
	batch: M104214	<i>LC</i>
17.0	MS24694S56	SCREW
		
		
		Comment: Qty.: 3.0000 Each(s)/Unit Total : 6.0000 Each(s)
	SCREW	
	batch: M104407	<i>LC</i>
18.0	MS24694S58	Screw
		
		
		Comment: Qty.: 2.0000 Each(s)/Unit Total : 4.0000 Each(s)
	Screw	
	batch: M11735	<i>LC</i>
19.0	MS24694S60	Screw
		
		
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)
	Screw	
	batch: M1766	<i>LC</i>

Thursday, 8/23/2007 11:49:04 AM

Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: DART 5-MAN 3-POINT FWD FACING SHOULDER HARNESS
KIT

Job Number: 34212

Part Number: D412702043A

Job Number:



Seq. #:	Machine Or Operation:	Description :
20.0	AN960JD416	Washer
(+1)	Comment: Qty.: 6.0000 Each(s)/Unit Total : 12.0000 Each(s)	
	Washer	
	batch: M104215	
21.0	AN960JD416L	Washer
(+1)	Comment: Qty.: 4.0000 Each(s)/Unit Total : 8.0000 Each(s)	
	Washer	
	batch: M104215 M105078	
22.0	MS21042L4	Nut
(+1)	Comment: Qty.: 6.0000 Each(s)/Unit Total : 12.0000 Each(s)	
	Nut	
	batch: M104248	
23.0	CR321244	Cherry Rivet
(+1)	Comment: Qty.: 12.0000 Each(s)/Unit Total : 24.0000 Each(s)	
	Cherry Rivet	
	batch: M16896	
24.0	QC5	INSPECT WORK TO CURRENT STEP
	Comment: INSPECT WORK TO CURRENT STEP	8/23/06
25.0	PACKAGING 1	PACKAGING RESOURCE #1
	Comment: PACKAGING RESOURCE #1	
	Identify and pack for shipping as per PPP D412-702-043A CHG001	
	Location: _____	
	PPP Rev: P/NFT	6/25/06 (2)
26.0	QC21	FINAL INSPECTION/W/O RELEASE
	Comment: FINAL INSPECTION/W/O RELEASE	10/07/06 (2)
	Job Completion	8/23/06

DART SERVICE INSTRUCTION

TO AMEND INSTALLATION INSTRUCTIONS IIN-D412-702 REV. D & E

REFERENCE ONLY

REF. CANADIAN STC: SH04-7

REF. FAA STC: SR01997NY

EASA STC: EASA.1M.R.S.00710

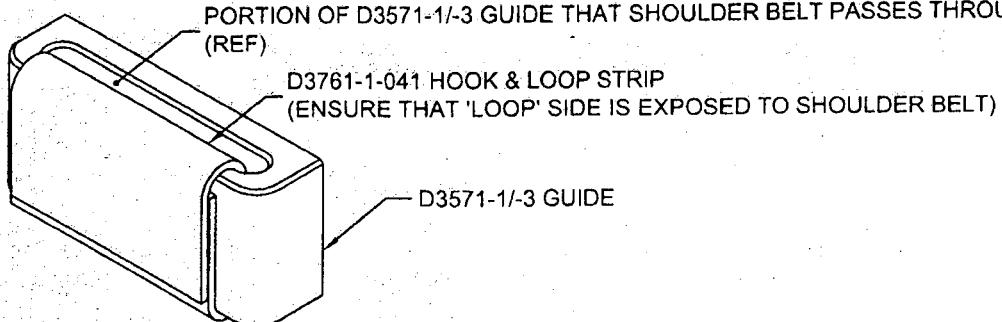
DSI9408-011/-013/-015/-017 Hook and Loop Strip Kits are available to upgrade existing D412-702-041A/-043A/-045A/-049A/-051A/-051B/-052A/-052B 3-Point Shoulder Harness Kits at CHG 001 and D412-702-041B/-043B/-045B/-049B 3-Point Shoulder Harness Kits at CHG 002. The DSI9408-011/-013/-015/-017 kits are included in D412-702-041A/-043A/-045A/-049A/-051A/-051B/-052A/-052B kits at CHG 002 and D412-702-041B/-043B/-045B/-049B kits at CHG 003.

The DSI9408 kits provide D3761-1-041 hook and loop strips that help prevent passengers from inadvertently pulling the shoulder belts out of the D3571-1/3 guides. Installation of the D3761-1-041 hook and loops strips is optional.

The D3761-1-041 hook and loop strip is installed by wrapping the strip tightly around the front face of the D3571-1/3 guide so that the "loop" side of the strip is exposed to the shoulder belt as shown in the figure below. The kits are as follows:

QTY -011	QTY -013	QTY -015	QTY -017	Part Number	Description
X				DSI9408-011	9-Man Hook and Loop Strip Kit Upgrades D412-702-041A kits at CHG 001 Upgrades D412-702-041B kits at CHG 002
	(X)			DSI9408-013	5-Man Hook and Loop Strip Kit Upgrades D412-702-043A Kits at CHG 001 Upgrades D412-702-043B Kits at CHG 002
		X		DSI9408-015	4-Man Hook and Loop Strip Kit Upgrades D412-702-047A Kits at CHG 001 Upgrades D412-702-047B Kits at CHG 002
			X	DSI9408-017	1-Man Hook and Loop Strip Kit Upgrades D412-702-049A Kits at CHG 001 Upgrades D412-702-049B Kits at CHG 002 Upgrades D412-702-051A Kits at CHG 001 Upgrades D412-702-051B Kits at CHG 001 Upgrades D412-702-052A Kits at CHG 001 Upgrades D412-702-052B Kits at CHG 001
9	5	4	1	D3761-1-041	Hook and Loop Strip

PORTION OF D3571-1/3 GUIDE THAT SHOULDER BELT PASSES THROUGH
(REF)



CANADA	
DEPARTMENT OF TRANSPORT	
AIRCRAFT CERTIFICATION	
BRANCH	
DAO # 01-0-01	
APPROVED	
BY:	D. SHEPHERD (DE # 02)
DATE:	08.03.05
CERT. NO.:	SH04-7
ISSUE NO.:	3

A	NEW ISSUE	LE	08.03.05
REV.	DESCRIPTION	BY	DATE
DESIGN	<i>CE</i>	DART AEROSPACE LTD	
DRAWN	<i>CE</i>	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>AB</i>	DRAWING NO.	REV. A
MFG. APPR.	N/A	DSI 9408	SHEET 1 OF 1
APPROVED	<i>AB</i>	TITLE	SCALE
DE APPR.	<i>AB</i>	HOOK AND LOOP STRIP	NTS
DATE	08.03.05	COPYRIGHT © 2008 BY DART AEROSPACE LTD	
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QTY -041A	QTY -043A	QTY -045A	QTY -047A	QTY -049A	Part Number	Description
X					D412-702-041A	Dart 13-Man 3-Point Shoulder Harness Kit
	X				D412-702-043A	Dart 5-Man 3-Point Forward Facing Shoulder Harness Kit
		X			D412-702-045A	Dart 4-Man 3-Point Aft Facing Shoulder Harness Kit
			X		D412-702-047A	Dart 4-Man 3-Point Side Facing Shoulder Harness Kit
				X	D412-702-049A	Dart 1-Man 3-Point Forward Facing Shoulder Harness Kit
1	1 ✓		1	1	D412-702-059	GROMMET KIT
2	1 ✓		1		D412-702-101A	HARNESS ASSEMBLY
1*	1*		1*		D3573-7	ADAPTER
1*	1*		1*		D3579-042	SHOULDER HARNESS
1*	1*		1*		K6.2	CLIP
4*	4*		4*		MS24693S272	SCREW
4*	4*		4*		AN960JD10LL	WASHER
4*	4*		4*		MS21042L3	NUT
2	1 ✓		1		D412-702-103A	HARNESS ASSEMBLY
1*	1*		1*		D3573-8	ADAPTER
1*	1*		1*		D3579-041	SHOULDER HARNESS
1*	1*		1*		K6.2	CLIP
4*	4*		4*		MS24693S272	SCREW
4*	4*		4*		AN960JD10LL	WASHER
4*	4*		4*		MS21042L3	NUT
1	1 ✓			1	D412-702-105A	HARNESS ASSEMBLY
1*	1*			1*	D3573-1	ADAPTER
1*	1*			1*	D3579-042	SHOULDER HARNESS
1*	1*			1*	K6.2	CLIP
4*	4*			4*	MS24693S273	SCREW
4*	4*			4*	AN960JD10LL	WASHER
4*	4*			4*	MS21042L3	NUT
1	1 ✓				D412-702-107A	HARNESS ASSEMBLY
1*	1*				D3573-3	ADAPTER
1*	1*				D3579-042	SHOULDER HARNESS
1*	1*				K6.2	CLIP
4*	4*				MS24693S272	SCREW
4*	4*				AN960JD10LL	WASHER
4*	4*				MS21042L3	NUT
1	1 ✓				D412-702-109A	HARNESS ASSEMBLY
1*	1*				D3573-3	ADAPTER
1*	1*				D3579-041	SHOULDER HARNESS
1*	1*				K6.2	CLIP
4*	4*				MS24693S272	SCREW
4*	4*				AN960JD10LL	WASHER
4*	4*				MS21042L3	NUT

*DENOTES THAT PART IS INCLUDED WITH ASSEMBLY ABOVE

QTY -041A	QTY -043A	QTY -045A	QTY -047A	QTY -049A	Part Number	Description
2		2			D412-702-111A	HARNESS ASSEMBLY
1*		1*			D3570-1	BRACKET
1*		1*			D3579-043	SHOULDER HARNESS
4*		4*			MS24694S50	SCREW
4*		4*			AN960JD10L	WASHER
4*		4*			MS21042L3	NUT
2		2			D412-702-113A	HARNESS ASSEMBLY
1*		1*			D3570-2	BRACKET
1*		1*			D3579-044	SHOULDER HARNESS
4*		4*			MS24693S50	SCREW
4*		4*			AN960JD10L	WASHER
4*		4*			MS21042L3	NUT
1		1			D412-702-115A	HARNESS ASSEMBLY
1*		1*			D3573-5	ADAPTER
1*		1*			D3579-042	SHOULDER HARNESS
1*		1*			K6.2	CLIP
4*		4*			MS24693S272	SCREW
4*		4*			AN960JD10LL	WASHER
4*		4*			MS21042L3	NUT
1		1			D412-702-117A	HARNESS ASSEMBLY
1*		1*			D3573-5	ADAPTER
1*		1*			D3579-041	SHOULDER HARNESS
1*		1*			K6.2	CLIP
4*		4*			MS24693S272	SCREW
4*		4*			AN960JD10LL	WASHER
4*		4*			MS21042L3	NUT
2	2 ✓				D3542-1	BRACKET
7	3 ✓	4	1		D3571-1	GUIDE
2	2 ✓				D3571-3	GUIDE
2		2			D3572-041	GUIDE ASSEMBLY
12	6 ✓	6	2		D3578-041	DOUBLER
2	2 ✓				D3610-041	BRACKET
2	2 ✓				D3618-1	CAP
4	4 ✓				AN4-10A	BOLT
2		2			AN4-16A	BOLT
4		4			AN4-25A	BOLT
2	2 ✓				AN4-44A	BOLT
2	2 ✓				MS24693S274	SCREW
3	3 ✓			1	MS24694S56	SCREW
10	2 ✓	8			MS24694S58	SCREW
1	1 ✓			1	MS24694S60	SCREW
26	6 ✓	20			AN960JD416	WASHER
4	4 ✓				AN960JD416L	WASHER
12	6 ✓	6			MS21042L4	NUT
24	12 ✓	12	4		CR3212-4-4	RIVET

*DENOTES THAT PART IS INCLUDED WITH ASSEMBLY ABOVE

good per w/d

QTY -059	QTY -069	Part Number	Description
X		D412-702-059	GROMMET KIT
	X	D412-702-069	GROMMET KIT
48		D3619-1	GROMMET
1		D3619-1T1	HOLE PUNCH
1		D3619-1T2	STRIKER BLOCK
1		D3619-1T3	PUNCH
1		D3619-1T4	DIE
	24	D3619-2	GROMMET
	1	D3619-2T1	HOLE PUNCH
	1	D3619-2T2	STRIKER BLOCK
	1	D3619-2T3	PUNCH
	1	D3619-2T4	DIE

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Revision: E
Date: 07.06.27

Date: Wednesday, 23/04/2008 8:32:43 AM
 User: Julie Lecocq

Process Sheet

Customer	: CC-DAR01 Dart Aerospace Ltd.		Drawing Name	: D412-702-043A	
Job Number	: 38736		Part Number	: D412702043A	
Estimate Number	: 10804		Drawing Number	: R08-029	
P.O. Number	:		Project Number	:	
This Issue	23/04/2008	S.O. No.	Due Date	: 29/04/2008	
Prsht Rev.	: NC		Qty:	1 Um: Each	
First Issue	22/04/2008	Type	Material	:	
Previous Run	: 00015		Drawing Revision	:	
Written By	:		Comment	:	
Checked & Approved By	:				
Comment	:				

REFERENCE ONLY

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	D412702043A	5-Man Fwd Facing Shoulder Harness, 3 poi
Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s) 5-Man Fwd Facing Shoulder Harness, 3 poi Original B34212 @ CHG001		
2.0	QC5	INSPECT WORK TO CURRENT STEP
Comment: INSPECT WORK TO CURRENT STEP		
3.0	PACKAGING 1	PACKAGING RESOURCE #1
Comment: PACKAGING RESOURCE #1 <i>JLP 08-4-22</i> <i>oo2</i> New paper work and labels are required and pick the following to update per ECN1150 to bring up to CHG003-		
4.0	DSI9408013	5-MAN HOOK & LOOP STRIP KIT
Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s) 5-MAN HOOK & LOOP STRIP KIT		
5.0	QC4	INSPECT 100% KITS FOR COMPLETENESS
Comment: INSPECT 100% KITS FOR COMPLETENESS		

Job Completion



ENGINEERING CHANGE NOTICE
DART AEROSPACE LTD

REFERENCE ONLY

Date: 08.03.05	Job No: 00056	ADR Yes/No: Y	ADR Date: 08.03.05	ECN #: 1150
Product No.: D412-702		Created By: <i>LL</i>	Approved By: <i>MG</i>	
Product Name: Shoulder Harness Kits		Checked By: <i>LL</i>		General Manager Approval:

Distribution	Reqd	Resp	Received
Production Manager	Y	LL	<i>03/03/28</i>
Production Engineering Coord	Y	EC/DD	<i>03/03/28</i>
Director Quality Assurance			
Customer Order Processing			

Distribution	Reqd	Resp	Received
Customer Technical Support	Y	Dstow	
Marketing	Y	SW	<i>03/03/28</i>
QA COORD	Y	DT	<i>03/03/28</i>

Reason for Change:

See ADR.

Documents Affected:

DSI 9408 Rev. A

D3761 Rev. A

#	Engineering Actions	Reqd	Resp	Notes	Complete
1.	Required Documents/Drawings Under Review	N			
2.	Update Blue/Pink/DSI Folder and Electronic Files	Y	KJ	Add DSI to blue file	08.03.28 <i>Y</i>
3.	Update D-Part/M-Drawing/DSI/DEO Master Binders	Y	KJ		08.03.28 <i>Y</i>
4.	Update Grey Project Binder	Y	KJ		08.03.28 <i>Y</i>
5.	Move Electronic Files	Y	KJ		08.04.01 <i>Y</i>
6.	Update Master Document List (MDL) <i>Rev. H</i>	Y	LE		08.03.28 <i>Y</i>
7.	Update Document Record (DR) <i>Rev. M</i>	Y	KJ		08.03.28 <i>Y</i>
8.	Create/Update Change Record Form	Y	KJ	See Note 1 below.	08.03.28 <i>Y</i>
9.	Create/Update PPP's	N			
10.	Update Controlled PDF Files	Y	KJ		08.03.28 <i>Y</i>
11.	Notify TC/FAA of Change	N			
12.	Update QSI 021 and/or STC Approval List	N			
13.	Update Product Development Summary	N			
14.	Update Accpac Database	Y	KJ		08.03.28 <i>Y</i>
15.	Update Access (ARC) Database	Y	KJ		08.03.28 <i>Y</i>
16.	Update/Verify ARC	Y	KJ		08.03.28 <i>Y</i>
17.	Update Paperwork Kits in Production	Y	KJ	Add DSI to existing paperwork.	08.04.01 <i>Y</i>
18.	Update Qpulse/Laminated Dwgs	N			
19.	Update Product Compatibility Matrix	N			
20.	Create Eurocopter Form (FEE)	N			
21.					

#	Production Actions	Reqd	Resp	Notes	Complete
22.	Create/Update Coss IPP/BOM	Y	EC/DD		
23.	Update FAI Sheets	Y	EC/DD		
24.	Create/Update CNC Programs	N			
25.	Create/Update Tooling	N			
26.	Red Tag Stock (Specify)	N			
27.	Rework/Scrap Current Production and/or Stock	Y	LL	Add new DSI Kits to existing Stock. <i>03/28/2008</i>	08.04.01 <i>Y</i>
28.	Update Paperwork Kits in Stock	Y	LL		<i>03/28/2008</i>
29.	Create/Update MPP	N			
30.					

#	Quality Assurance Actions	Reqd	Resp	Notes	Complete
31.	Notify Previous Customers	Y	SW	Notify Bob Fisher of CAL Fire & send 7X DSI9408-017	
32.	Notify Eurocopter France	N			
33.					

Description / Action:		Notes			
Note 1: D412-702-041A-043A-047A-049A-051A-051B-052A-052B now at CHG002 & D412-702-041B-043B-047B-049B now at CHG 003.					
<i>D412-702-041A (0 IN STOCK, 1 IN PROD, B36447), D412-702-052B (1 IN PROD, B38208)</i>					
<i>D412-702-041B (4 IN STOCK, 0 IN PROD) D412-702-051B (1 IN PROD, B38207)</i>					